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APPLICATION NO. FILING DATE		NG DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
10/050,084	10/050,084 01/14/2002		A. L. Pepper Aasgaard	ASA 01-2-1	6254	
23531	7590	06/26/2003				
SUITER W		- -	EXAM	EXAMINER		
14301 FNB I SUITE 220			SAETHER, FLEMMING			
OMAHA, NI	5 08134	•		ART UNIT	PAPER NUMBER	
				3679	3679	
				DATE MAILED: 06/26/2003	DATE MAILED: 06/26/2003	

Please find below and/or attached an Office communication concerning this application or proceeding.

Offic Action Summary Examiner Sarry Sar		Application N .	Applicant(s)					
Examiner Flemming Seather 3679 The MAILING DATE of this communication app are in the cover is sheet with the correspondence address Period for Reply A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) FROM THE MAILING DATE OF THIS COMMUNICATION. E dealection of time may be available under the provisione of 37 CFR 1.15(b). In no event, however, may a nery be timely filled. 11 the period for reply specialed abover, his maximum disulatory period will apply and will egiple SIX (0) MONTHS from the mailing date of this communication in the period for reply specialed abover, his maximum disulatory period will apply and will egiple SIX (0) MONTHS from the mailing date of this communication in the period patent from adjustment. Sen 37 CFR 1.76(b). 11 this period for reply is applied abover, his maximum disulatory period will apply and vill egiple SIX (0) MONTHS from the mailing date of this communication. 11 this period for reply specialed abover, his maximum disulatory period will apply and vill egiple SIX (0) MONTHS from the mailing date of this communication. 12 this period for reply is applied the time the mailing date of this communication, when if timely filled, may reduce any search patent from adjustment. Sen 37 CFR 1.76(b). 17 this action is non-final. 19 this action is FINAL. 20 this period for formal matters, prosecution as to the merits is closed in accordance with the practice under Ex parte Quayle, 1935 C.D. 11, 453 O.G. 213. 18 this period for Claims 15 this period for a library and the process of the mail period for a library and the process of the process o	•	10/050.084	AASGAARD, A. L. PEPPER					
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1)	THE MAILING DATE OF THIS COMMUNICATION. - Extensions of time may be available under the provisions of 37 CFR 1.13 after SIX (6) MONTHS from the mailing date of this communication. - If the period for reply specified above is less than thirty (30) days, a reply if NO period for reply is specified above, the maximum statutory period was Failure to reply within the set or extended period for reply will, by statute, Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	86(a). In no event, however, may a reply be within the statutory minimum of thirty (30) drill apply and will expire SIX (6) MONTHS fro cause the application to become ABANDON	timely filed lays will be considered timely. om the mailing date of this communication. NED (35 U.S.C. § 133).					
2a) This action is FINAL. 2b) This action is non-final. 3 Since this application is in condition for allowance except for formal matters, prosecution as to the ments is closed in accordance with the practice under Ex parte Quayle, 1935 C.D. 11, 453 O.G. 213. Disp sition of Claims 4) Claim(s) 1-6.8-36 and 38-40 is/are pending in the application. 4a) Of the above claim(s) is/are withdrawn from consideration. 5) Claim(s) is/are allowed. 6) Claim(s) is/are allowed. 6) Claim(s) is/are objected to. 8) Claim(s) are subject to restriction and/or election requirement. Application Papers 9) The specification is objected to by the Examiner. 10) The drawing(s) filed on is/are: a _ accepted or b objected to by the Examiner. Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a). 11) The proposed drawing correction filed on is: a approved b disapproved by the Examiner. If approved, corrected drawings are required in reply to this Office action. 12) The oath or declaration is objected to by the Examiner. Priority under 35 U.S.C. §§ 119 and 120 13) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f). a) All b Some * c None of: 1	_	Anril 2003						
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Claim R j ctions - 35 USC § 102

Claims 1, 2, 5, 6, 8, 11-14, 20, 21, 24-26, 29, 30 and 41-42 are rejected under 35 U.S.C. 102(b) as being anticipated by Keller (Swiss 671,617). Keller discloses a rivet assembly comprising a rivet body (1) including a flange (2) and a mandrel (3) positioned through the sleeve. The mandrel including in auger (5, 6) having a cutting portion (read as the conical portion at the tip) and a polishing portion (read as the cylindrical portion adjacent the conical portion). An angled and curved groove (not labeled) with a cutting edge formed on the auger extending from the cutting portion to the polishing portion performing the cutting and polishing operations forming an angle at each which are the same.

Claim Rejections - 35 USC § 103

Claims 1, 2, 4, 13-15, 16-21, 23, 26, 28 and 31-44, some alternatively, are rejected under 35 U.S.C. 103(a) as being unpatentable over Aasgaard '901 as applied above, and further in view of Tisserant. In Fig 9 of applicant's prior patent there is shown a rivet assembly wherein the mandrel includes a self tapping a drilling auger (94). The auger includes a longitudinal groove (95) which inherently would have a leading and trailing edge, a tip for penetrating the workpiece and, a means formed as a helix for advancing the auger into a material. Aasgaard further discloses the threaded bolt head, the shoulder portion and the particulars of the mandrel as claimed. Aasgaard does not disclose some specifics of the mandrel including the polishing edge. Tisserant discloses an auger comprising a longitudinal groove with a leading cutting and polishing

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edge (20) and a trailing cutting edge there further being provided a polishing edge (the groove at the portion labeled 12). The edge is arranged longitudinally and forms as angle at both the cutting and polishing edge. There may be provided a self piercing point (at 30) and a thread (as can be been by where the threads are angled). At the time the invention was made, it would have been obvious for one of ordinary skill in the art to replace the auger of Aasgaard '901 with one as described in Tisserant in order to provide a more efficient drilling into sheet metal as disclosed in Tisserant.

Claims 3, 5, 8, 9, 11, 22, 24, 27, 29 and 37 are rejected under 35 U.S.C. 103(a) as being unpatentable over Aasgaard '901 as modified by Tisserant as applied to claims 1, 2, 20, 26 and 36 above, and further in view of Korb. Korb discloses an auger having a cutting edge (22) angled with respect to the longitudinal axis and extending further from the axis than the trailing edge (see Fig. 4). At the time the invention was made, it would have been obvious for one of ordinary skill in the art to form the groove and cutting edges of Aasgaard '901 or Aasgaard '901 as modified by Tisserant as discloses in Korb in order to provide for a more efficient drilling facilitated by the improved configuration of the cutting edge.

Claims 6, 12, 25, and 30 are rejected under 35 U.S.C. 103(a) as being unpatentable over Aasgaard '901 as modified by Tisserant and Korb as applied to claims 1, 7, 20, or 29 above, and further in view of Peterson. Peterson teaches to provide a cutting edge (30) and polishing edge (at 25) with a curve. At the time the

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invention was made, it would have been obvious for one of ordinary skill in the art to form the cutting/polishing edge of Aasgaard '901 alone or as modified by Tisserant and/or Korb with curve as disclosed in Peterson in order to provide for better cutting and material removal.

In response to applicant's Remarks:

The 102 rejection involving Aasgaard '901 is now moot in view as necessitated by the amendment. However, since the claims are still written broadly using functional language, another 102 rejection could be applied as set forth above.

Applicant next argues the 103 rejection suggesting that the auger portion including a cutting and polishing position is not taught in any of the references applied and further arguing the lack of motivation for the combination.

Applicant notes that the reference to Tisserant relied upon by the examiner for the auger is a drill bit for forming different diameter holes in sheet metal and does not include any discussion of deburring or polishing. In response, the examiner does not dispute the intent of Tisserant is for drilling different diameter holes as recognized by applicant however, it still has the features required of the auger as claimed. Tisserant discloses both the cutting and polishing portions including the edge for shaving material and the edge to polishing as required in the claims the fact that it has a different intended use it still could be used to auger all the way through the sheet metal. Indeed,

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the largest level "N" as disclosed in Tisserant is at the portion 12, which is the largest diameter portion. Furthermore, even though it is not required since it is claimed as an intended use, Tisserant discloses "cutting clean holes" (column 1, second paragraph) which inherently would be inclusive of deburring and polishing. Lastly, it should be noted that Tisserant is relied upon only for the auger due to its improved ability of "clean" cutting into sheet metal and not any features related to the rivet since that is disclosed in Aasgaard.

Contrary to applicant's remarks, Tisserant does include a "point suitable for piercing". The point (30) in would be capable of piercing function as required of the claims event though it may not be the preferred function.

In response to applicant's argument that there is no suggestion to combine the references, the examiner recognizes that obviousness can only be established by combining or modifying the teachings of the prior art to produce the claimed invention where there is some teaching, suggestion, or motivation to do so found either in the references themselves or in the knowledge generally available to one of ordinary skill in the art. See *In re Fine*, 837 F.2d 1071, 5 USPQ2d 1596 (Fed. Cir. 1988) and *In re Jones*, 958 F.2d 347, 21 USPQ2d 1941 (Fed. Cir. 1992). In this case, the skilled artisan would have recognized the improved cutting provided by Tisserant i.e., the cutting of clean holes.

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Since the other references applied were not specifically argued with regard to what they are relied upon to teach, no further response is believed necessary.

Applicant is reminded that only Tisserant was relied upon for the cutting and polishing features of the auger. However, this is not to imply that such features may not also be taught elseware.

Conclusion

In conclusion, for the above stated reasons, the examiner believed the rejections are proper and as therefore has been maintained.

THIS ACTION IS MADE FINAL. Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the mailing date of this final action.

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Any inquiry concerning this communication or earlier communications from the examiner should be directed to Flemming Saether whose telephone number is 703-308-0182. The examiner can normally be reached on Monday through Friday.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Lynne Browne can be reached on 703-308-1159. The fax phone numbers for the organization where this application or proceeding is assigned are 703-872-9326 for regular communications and 703-872-9327 for After Final communications.

Any inquiry of a general nature or relating to the status of this application or proceeding should be directed to the receptionist whose telephone number is 703-308-2168.

Flemming Saether Primary Examiner Art Unit 3679

June 23, 2003